



PUTTY FOR PLASTICS



EAN code: 5907588404587 item no.: 002019 cap. 250g (putty 242g + hardener 8g)

EAN code: 5907588404600 item no.: 002020 cap. 500g (putty 475g + hardener 15g)

EAN code: 5907588410939 item no.: 0020201 cap. 1 kg (putty 970g + hardener 30g)

+ PROPERTIES

Polyester putty used for filling defects in various plastics (except polyethylene and Teflon). Ideally suited for manual and mechanical sanding. It has extremely high flexibility and excellent adhesion to plastic elements such as bumpers, spoilers, mirror housings, moldings and fenders.

• COLOUR

● dark grey

= SURFACE

- **steel** - degrease, grind, blow, and degrease again with "BOLL Silicone remover", then apply another coat.

- **aluminium** - degrease, sand down, blow, and degrease again with "BOLL Silicone remover", then apply another coat.

- **old paint coatings** - sand with P220-P280, blow, and degrease with "BOLL Silicone remover", and then apply the next coat.

- **two-component acrylic primer** - sand with P220-P280, blow, and degrease with "BOLL silicone remover", and then apply the next coat.

- **polyester laminates** - sand with P80-P120, blow, and degrease with "BOLL Silicone remover", then apply another coat.

In order to improve adhesion on plastics, we recommend to apply "BOLL SPRAY" primer for plastics before application of putty on plastic elements.

☰ INFORMATION

The putty should not be applied directly on wash primers or one-component acrylic and nitrocellulose products. The putty should not be applied on materials made of polyethylene (PE) and Teflon (PTFE).



APPLICATION



Thoroughly clean and mat the surface



Thoroughly clean and degrease the surface



Mixing ratio	by weight
putty	100 g
hardener	2-3 g

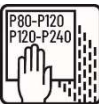
Stir thoroughly until uniform in color. Do not exceed the recommended amount of hardener. Mixture life: 4-6 minutes at 20°C



Apply with a spatula in several thin layers up to a total thickness of 3mm.



Drying time: 20-30 minutes at 20°C



Preliminary grinding: P80-P120

Finishing grinding: P120-P240



Coverage:

- 2-component acrylic primers
- 2-component epoxy primers



PHYSICAL PROPERTIES

density at 20°C:	1,75 – 1,90 g/cm ³
solubility in water:	very slight
viscosity:	180 000 – 350 000 mPa*s
VOC content:	245 g/l (permissible: 250 g/l)



EQUIPMENT CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products..



STORAGE CONDITIONS



Protect the product from excessive heat and cold. Avoid direct exposure to sunlight. Store in a dry place.



TERMIN PRZYDATNOŚCI

24 months from the production date placed on the packaging.



SAFETY

See Safety Data Sheet.



OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure suitability for your specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specification.