

# SOFT PUTTY



**EAN code:** 5907588403818 item no.: 002013 cap. 250g (putty 242g + hardener 8g) **EAN code:** 5907588403825 item no.: 002014 cap. 750g (putty 728g + hardener 22g) **EAN code:** 5907588410892 item no.: 0020141 cap. 1kg (putty 970g + hardener 30g) **EAN code:** 5907588403832 item no.: 002015 cap. 1,8kg (putty 1750g + hardener 50g)

# + PROPERTIES

Soft polyester putty for filling both big and small cracks. Perfect for both mechanical and manual grinding. Offers great flexibility and very good adhesion to various surfaces.



### INFORMATION

Do not apply the resin directly to reactive primers (wash primers), one-component acrylic and nitrocellulose products.

_	SURFACE	
•	steel	– sand, blow off and degrease with "BOLL Silicone remover", then apply another coat.
•	aluminium	– sand, blow off and degrease with "BOLL Silicone remover", then apply another coat
•	old paint coating	- sand P320 - P400, blow off, degrease with "BOLL Silicon remover", and then apply another coat
•	epoxy primer	- can be used to isolate materials. After sanding P320, blow off, degrease with "BOLL Silicon remover", and then apply another coat.
•	two component acrylic primer	- after sanding P320 - P400 blow off, degrease with "BOLL Silicon remover", and then apply another coat.



polyester laminate

- sand with P80 - P120, blow off and degrease with "BOLL Silicone remover", then apply another coat.



#### **APPLICATION**



Thoroughly clean and mat the surface



Thoroughly clean and degrease the surface with "BOLL Silicon remover"



Mixing ratioby weightputty100ghardener2-3g

Mix thoroughly until a uniform color is obtained. Do not exceed the recommended dose of hardener.

Pot life: 4 - 6 minutes at 20°C



Mix thoroughly



Drying time: 20 - 30 minutes at 20°C



IR radiator: warm up from 4 to 6 minutes. Do not exceed 60°C



Sanding: P120 - P240



Coverability:

- · 2-component polyester putties
- 2-component polyester spray putties
- 2-component acrylic primers
- 2-component epoxy primers

# #

#### **PHYSICAL PROPERTIES**

Density at 20°C: 1,60 - 1,80 g/cm<sup>3</sup> Solubility in water: very weak

 Viscosity:
 200 000 - 375 000 mPa\*s

 VOC content:
 228 g/l (acceptable 250g/l)

Temperature of use:  $+10^{\circ}\text{C} - +25^{\circ}\text{C}$ 





#### **CLEANING**

Wash immediately after application with thinner for nitrocellulose products (Nitro) or for acrylic products.



#### **STORAGE**







Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.

## 四

#### **SHELF LIFE**

Two years from the production date placed on the package.

## 1

#### **SAFETY**

See Safety Data Sheet.



#### **OTHER INFORMATION**

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.