

## TECHNICAL DATA SHEET



**EAN code:** 5907588403849 item no.: 002001 cap. 250g (putty 242g + hardener 8g) **EAN code:** 5907588403856 item no.: 002002 cap. 750g (putty 728g + hardener 22g) **EAN code:** 5907588410830 item no.: 0020021 cap. 1kg (putty 970g + hardener 30g) **EAN code:** 5907588403863 item no.: 002003 cap. 1,8kg (putty 1750g + hardener 50g)

## PROPERTIES

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Universal polyester putty for filling both big and small cracks. Perfect for mechanical and manual grinding. The filler offers the right flexibility and excellent adhesion to various surfaces.

# COLOUR

## INFORMATION

Do not apply the resin directly to reactive primers (wash primers), one-component acrylic and nitrocellulose products.

=	SURFACE	
•	steel	<ul> <li>sand, blow off and degrease with "BOLL Silicone remover", then apply another coat.</li> </ul>
•	aluminium	<ul> <li>sand, blow off and degrease with "BOLL Silicone remover", then apply another coat</li> </ul>
•	old paint coating	- sand P320 - P400, blow off, degrease with "BOLL Silicon remover", and then apply another coat
•	epoxy primer	- can be used to isolate materials. After sanding P320, blow off, degrease with "BOLL Silicon remover", and then apply another coat.
•	two component acrylic primer	- after sanding P320 - P400 blow off, degrease with "BOLL Silicon remover", and then apply another coat.



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### polyester laminate

- sand with P80 - P120, blow off and degrease with "BOLL Silicone remover", then apply another coat.

	ATION
m.	Thoroughly clean and mat the surface
	Thoroughly clean and degrease the surface with "BOLL Silicon remover"
<u>100</u>	Mixing ratioby weightputty100ghardener2-3g
	Mix thoroughly until a uniform color is obtained. Do not exceed the recommended dose of hardener. Pot life: 4 - 6 minutes at 20°C
	Mix thoroughly
20-30 min.	Drying time: 20 - 30 minutes at 20°C
R	IR radiator: warm up from 4 to 6 minutes. Do not exceed 60°C
P80-P120 P120-P240	Pre-sanding: P80 - P120 Finishing sanding: P120 - P240
<b>N</b> OK	Coverability: • 2-component polyester putties • 2-component polyester spray putties • 2-component acrylic primers • 2-component epoxy primers

#### **.**|• **PHYSICAL PROPERTIES**

Density at 20°C: Solubility in water: Viscosity: VOC content: Temperature of use:

1,80 - 1,90 g/cm<sup>3</sup> very weak 300 000 - 450 000 mPa\*s 206 g/l (acceptable 250g/l) +10°C - +25°C



## **W** CLEANING

Wash immediately after application with thinner for nitrocellulose products (Nitro) or for acrylic products.

æ	STORAGE

Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.

## BHELF LIFE

Two years from the production date placed on the package.

## SAFETY

See Safety Data Sheet.

## **OTHER INFORMATION**

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.