

TECHNICAL DATA SHEET CLEARCOAT MS 2:1

EAN code: 5907588409063 item no.: 001660 clearcoat MS **EAN code:** 5907588409070 item no.: 001661 hardener STANDARD **EAN code:** 5907588410106 item no.: 0016611 hardener FAST



+ PROPERTIES

MS (MediumSolid) clearcoat offers excellent flow and high gloss. Thanks to the use of advanced resins, the obtained coating is resistant to scratches, UV and weather conditions. Does not require the use of thinner during application.

😚 COLOUR

colourless

SURFACE

Can be applied over most commercially available solventborne and waterborne basecoats.

M APPLICATION								
	Mixing ratio clearcoat hardener STANDARD hardener FAST	by volume 2 1 1	1	7 mass 00g 52g 18,5g				
DIN 4 20 °C 15-17 s	Flow time DIN4 at 20°C 15 – 17 s							
	Pot life hardener STANDARD 4 hours at 20°C	hardener FAST 3,5 hours at 20°C						
	Nozzle: Ø 1.2 – 1.3 Pressure: 1,6 – 2,2 bar Number of layers: 2							
	Time between layers: 5 – 10 m	inut						

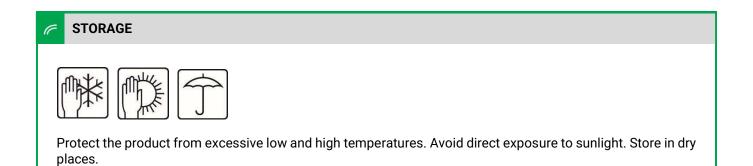


	Dust free Operating hardness Overall hardness	20°C STANDARD 30 minutes 12 hours 36 hours	FAST 20 minutes 9 hours 28 hours		
	Dust free Operating hardness Overall hardness	60°C STANDARD 5 minutes 30 min +2 h/20°C 30 min +24 h/20°C		FAST 5 minutes 20 min +2 h/20°C 20 min +24 h/20°C	
(N)	Short waves Max. 90°C 8 – 12 minutes				

.|• **PHYSICAL PROPERTIES**

Temperatue of application:

+15°C - +25°C





SHELF LIFE

Two years from the production date placed on the package.



See Safety Data Sheet.



OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.