

## TECHNICAL DATA SHEET FINISH PUTTY



**EAN code:** 5907588408585 item no.: 002010 cap. 250g (putty 242g + hardener 8g)  
**EAN code:** 5907588408592 item no.: 0020111 cap. 500g (putty 475g + hardener 15g)  
**EAN code:** 5907588410878 item no.: 0020111 cap. 1kg (putty 970g + hardener 30g)  
**EAN code:** 5907588408608 item no.: 002012 cap. 1,8kg (putty 1750g + hardener 50g)

### + PROPERTIES

A soft polyester putty for filling scratches and small cavities. Perfectly suitable for manual and mechanical grinding. Has great flexibility and very good adhesion to various types of surfaces.

### • COLOUR

● light grey

### ☰ INFORMATION

Putty should not be applied directly to reactive primers (wash primers), one-component acrylic and nitrocellulose products.

### = SURFACE

- **steel** – primed, sand, blow off and degrease with „BOLL Silicon remover”, and then apply another coat
- **aluminium** – primed, sand, blow off and degrease with „BOLL Silicon remover”, and then apply another coat
- **old paint coating** – sand with P320 – P400, blow off, degrease with „BOLL Silicon remover”, and then apply another coat
- **epoxy primer** – can be used to isolate materials. Sand with P320, blow off, degrease with „BOLL Silicon remover”, and then apply another coat
- **two-component acrylic primer** – sand with P320 - P400 blow off, degrease with „BOLL Silicon remover”, and then apply another coat

- polyester laminates

– sand with P80-P120, blow off, degrease with „BOLL Silicon remover”, and then apply another coat



## APPLICATION



Thoroughly clean and mat the surface



Thoroughly clean and degrease the Surface with “BOLL Silicon remover”



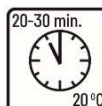
Mixing ratio	by weight
putty	100g
hardener	2-3g

Mix thoroughly until a homogenous color is obtained. Do not exceed the recommended dosage of hardener.

Pot life: 4 – 6 minutes at 20°C



Apply with a spatula in several thin layers up to a total thickness of 3mm.



Drying time: 20 – 30 minutes at 20°C



IR illuminator: heat for 4 to 6 minutes. Do not exceed a temperature of 60°C.



**Pre-sanding:** P180 – P240  
**Finishing sanding:** P240 – P320



Coverage:

- 2-component polyester putties
- 2-component polyester spray putties
- 2-component acrylic primers
- 2-component epoxy primers



## PHYSICAL PROPERTIES

Density at 20°C:	1,70 – 1,90 g/cm <sup>3</sup>
Solubility in water:	very weak
Viscosity:	210 000 – 370 000 mPa*s
VOC content:	< 250 g/l (acceptable 250g/l)
Temperature of use:	+10°C – +25°C



## CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products.



## STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.



## SHELF LIFE

Two years from the date placed on the package.



## SAFETY

See Safety Data Sheet.



## OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.