

TECHNICAL DATA SHEET

ANTICORROSIVE PAINT

EAN code: 5907588405478 item no.: 001409 cap.500 ml

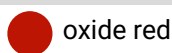
EAN code: 5907588405485 item no.: 001410 cap. 1 l



+ PROPERTIES

This anti-corrosion primer paint, based on alkyd resin, provides excellent adhesion to a variety of substrates and effective protection against external factors. It is ideal for priming steel and cast iron and can be used as a base for phthalate, chlorinated rubber, acrylic, and polyurethane paints, as well as and bitumen used in car body repairs.

• COLOUR



↪ METHOD OF USE

The paint should be mixed thoroughly before use. It can be applied with a brush, roller or air gun. In the last case, the paint must be thinned to the right viscosity with BOLL Acrylic Thinner or xylene.

It is recommended to apply in 1-2 layers with an interval of min. 1 hour between coats. Application temperature above 10°C and air humidity less than 80%.

painting method	viscosity	nozzle	pressure	recommended number of layers
	[s]	[mm]	[MPa]	
brush, roller	ready for use	not applicable	not applicable	1
pneumatic spray	25-35	1,5-2	0,3-0,5	1-2
dipping	25-35	not applicable	not applicable	1-2

/// APPLICATION



Sand the surface and remove loose rust fragments



Thoroughly clean and degrease the surface with BOLL Silicon remover



Mix thoroughly



Apply 1 layer



Apply 1 to 2 layers
Ø 1,5 - 2,0



Evaporation time 1 hour



Drying time approx. 24 hours at 20°C



PHYSICAL PROPERTIES

Viscosity:	75s / Ford 4mm 20°C
Density at 20°C:	1,3 g/cm ³
Solids content:	60%
Layer thickness:	35µm
Thinning:	thinner for acrylic products or xylene
Drying time:	25 min dust dry 60 min next coat 24h total drying time
Temperature of use:	+5°C – +25°C at a relative humidity of 40% - 65%



STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.



SHELF LIFE

Two years from the date placed on the package.

! SAFETY

See Safety Data Sheet.

☰ OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.