

TECHNICAL DATA SHEET SPRAY PUTTY



EAN code: 5907588404525 item no.: 002022
set: putty 1150g / hardener 50ml / thinner 80ml

+ PROPERTIES

Product designed for finishing works on various surfaces. It is ideal for use over many types of polyester fillers and a range of metals. It provides a perfectly smooth surface after initial sanding. Suitable for application with a spray gun, including on vertical surfaces.

• INFORMATION

● grey

☰ INFORMATION

Putty should not be applied directly to reactive primers (wash primers), one-component acrylic and nitrocellulose products.

= SURFACE

- | | |
|---------------------------------------|---|
| • steel | – primed, sand, blow off and degrease with „BOLL Silicon remover”, and then apply another coat |
| • aluminium | – primed, sand, blow off and degrease with „BOLL Silicon remover”, and then apply another coat |
| • old paint coating | – sand with P320 – P400, blow off, degrease with „BOLL Silicon remover”, and then apply another coat |
| • epoxy primer | – can be used to isolate materials. Sand with P320, blow off, degrease with „BOLL Silicon remover”, and then apply another coat |
| • two-component acrylic primer | – sand with P320 - P400 blow off, degrease with „BOLL Silicon remover”, and then apply another coat |

APPLICATION



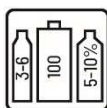
Mix thoroughly



Thoroughly clean and mat the surface



Thoroughly clean and degrease the Surface with "BOLL Silicon remover"



Mixing ratio	by volume
putty	100
hardener	3-6
thinner	5-10%

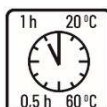
Mix thoroughly until a uniform color is obtained. Do not exceed the recommended dose of hardener.



Pot life: 15 minutes at 20°C



Apply with a spray gun with a nozzle of 2.2-3.0 mm at 3-4bar pressure. Apply 1-3 layers of putty not exceeding 0.5mm total thickness.



Hardening time:
60 minutes at temp. 20°C
30 minutes at temp. 60°C (do not exceed the indicated temperature)



IR radiator:
3 minutes pre-curing
6 minutes proper curing



Pre-sanding: P180 – P240
Finishing sanding: P240 – P320



Coverage:

- 2-component acrylic primers
- 2-component epoxy primers

PHYSICAL PROPERTIES

Density at 20°C:	1,55 – 1,65 g/cm ³
Solubility in water:	very weak
Viscosity:	4 000 – 7 000 mPa*s
VOC content:	539,5 g/l (acceptable 540 g/l)
Temperature of use:	+10°C – +25°C



CLEANING

Wash immediately after application with nitrocellulose thinner or thinner for acrylic products.



STORAGE



Protect the product from excessive low and high temperatures. Avoid direct exposure to sunlight. Store in dry places.



SHELF LIFE

12 months from the date placed on the package.



SAFETY

See Safety Data Sheet.



OTHER INFORMATION

All technical data are approximate values. We advise you to test the material to ensure its suitability for a specific application. The producer reserves the right to improve the product and change the technical conditions with the possibility of making changes inside the specifications.